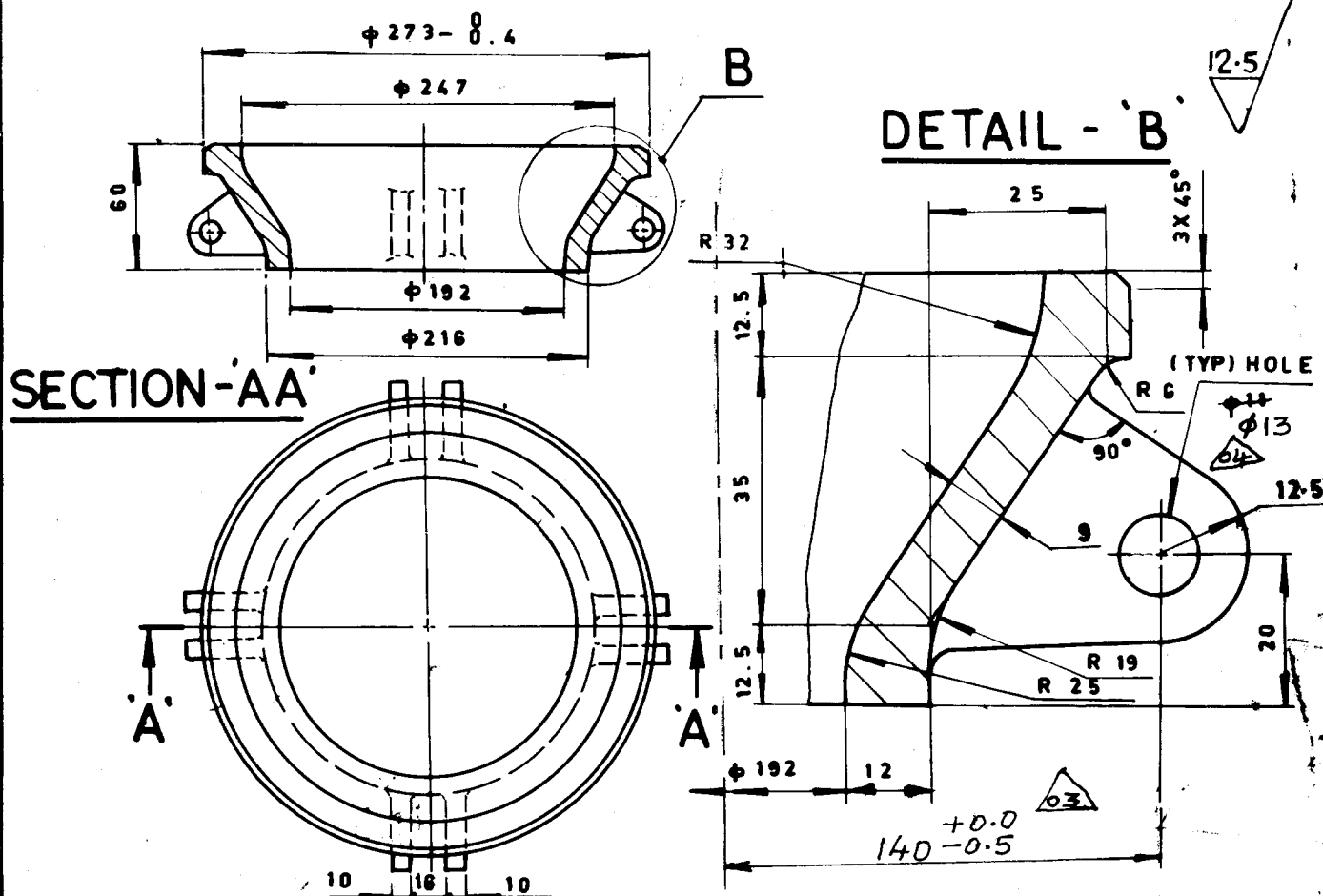


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

MS-249/C

CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

REV	DATE	ALTERED	CHECKED	REV	DATE	ALTERED	CHECKED	REV	DATE	ALTD.	CHD.
02	9.12.82	L. 0883: A.K		03	9.9.97	Prasad	M. Jy...	04	10.06.99	Prm.	679
RETRACTED. BPS CODE CHANGED TO 6101-3093-21 FROM 6101-3093-00. MATL CODE ADDED.				DIMENSION NOTED.				HOLE SIZE CHANGED IN DETAIL-B.			



NOTE :-

- FOR RAW CASTING REFER BPS. STD. DRG. No. 6101-3091.
- ALL SHARP EDGES SHOULD BE GROUND SMOOTH.
- SURFACE FINISH OF ALL MACHINING AREAS ARE 12.5
- MARK THE BPS. CODE AND MATL. CODE.
- MATL : IS 1030 Gy 200-400W / IS 1030 Gy 230-450W / IS 1030 Gy 280-520W / IS 1030 Gy 340-570W

REV	DATE	ALTD	CHD
05	10.05.00	20	78

NOTE 5 ADDED

01	LOWER SUPPORT 254mm TURBO	6101 3093 21	94 268 002	9 000
VAR. No.	DESCRIPTION	BPS CODE	MATL CODE	UNIT WT
			MATL SPEC	QTY

MATERIAL : IS 1030 SUBJECT TO A MAXIMUM CARBON CONTENT OF 0.30%



Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

STD	NAME SK	SIGN	DATE
CHD	R. SRINI VASAN		09 12 82
APPD	S.V		08 12 82

DEPT.	GRADE OF UNTO. DIM	SCALE	WEIGHT (kg)	REF TO ASSY / OLD DRG	ITEM
SS	/M/	NTS	9.000	-	
CODE	8 50				

TITLE	CARD CODE	DRAWING NO.	REV
LOWER SUPPORT 254mm TURBO	U 01	6101 - 3093	05

L. G. A. R.